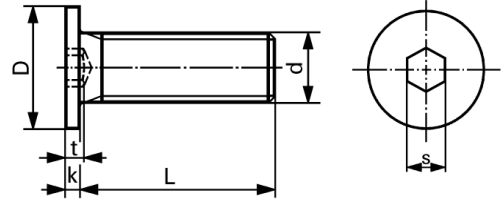


10.9

Socket head cap screws
with special low head, steel

K 323

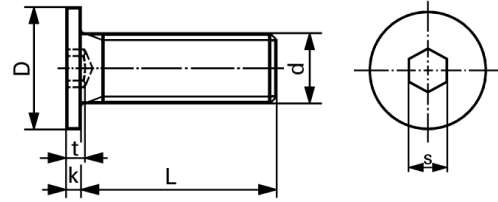


| d | M4 | | M5 | | M6 | | M8 | | M10 | |
|--------------------------------------------------|----------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| D | 8 | | 9 | | 10 | | 13 | | 16 | |
| k | js15 1,5 | | 1,5 | | 1,5 | | 1,5 | | 1,5 | |
| s | 2 | | 3 | | 3 | | 4 | | 5 | |
| t | max. 2,5 | | 3 | | 4 | | 5 | | 6 | |
| L | quantity | 100 | 1000 | 100 | 1000 | 100 | 1000 | 100 | 1000 | 100 |
| 4 | | 95.- | 65.- | | | | | | | |
| 6 | | 79.- | 48.50 | 86.50 | 51.50 | 91.50 | 63.- | | | |
| 8 | | 80.- | 49.- | 88.50 | 53.- | 89.50 | 57.50 | 120.- | 72.- | |
| 10 | | 83.50 | 51.- | 90.50 | 54.50 | 91.50 | 59.- | 120.- | 72.- | 187.- |
| 12 | | 86.- | 53.- | 92.50 | 55.50 | 93.50 | 61.- | 120.- | 72.- | 161.- |
| (14) | | | | | | 98.- | 61.- | | | |
| (15) | | | | 95.- | 57.- | 110.- | 75.- | | | |
| 16 | | 91.50 | 56.- | 95.50 | 57.50 | 96.50 | 63.- | 109.- | 65.50 | 156.- |
| 18 | | | | | | 105.- | 68.- | | | |
| 20 | | 97.- | 59.50 | 102.- | 61.- | 103.- | 65.- | 123.- | 74.- | 172.- |
| 25 | | | | | | 104.- | 66.- | 130.- | 78.- | 177.- |
| 30 | | | | | | 123.- | 71.- | 135.- | 82.- | 182.- |
| 35 | | | | | | 134.- | 76.- | 150.- | 90.- | |
| Reduced tightening and loads: refer to page T 25 | | | | | | | | | | |

10.9

Socket head cap screws
with special low head, steel

K 323



Zinc plated, baked (hydrogen embrittlement relieved)

| d | M4 | | M5 | | M6 | | M8 | | M10 |
|-----------------------------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| D | 8 | | 9 | | 10 | | 13 | | 16 |
| k js15 | 1,5 | | 1,5 | | 1,5 | | 1,5 | | 1,5 |
| s | 2 | | 3 | | 3 | | 4 | | 5 |
| t max. | 2,5 | | 3 | | 4 | | 5 | | 6 |
| L quantity | 100 | 1000 | 100 | 1000 | 100 | 1000 | 100 | 1000 | 100 |
| 4 | 110.- | 80.- | | | | | | | |
| 6 | 89.50 | 53.- | 96.50 | 56.50 | 126.- | 79.50 | | | |
| 8 | 90.50 | 53.50 | 99.50 | 57.50 | 101.- | 58.50 | 132.- | 78.50 | |
| 10 | 94.- | 55.50 | 101.- | 59.50 | 103.- | 60.- | 132.- | 78.50 | 202.- |
| 12 | 96.50 | 57.50 | 104.- | 61.- | 106.- | 61.50 | 133.- | 79.- | 176.- |
| (14) | | | | | 115.- | 67.- | | | |
| 16 | 102.- | 61.- | 108.- | 63.- | 109.- | 64.- | 124.- | 74.- | 173.- |
| 20 | 109.- | 64.50 | 114.- | 67.- | 116.- | 68.50 | 138.- | 83.- | 190.- |
| 25 | | | | | 118.- | 70.- | 148.- | 88.50 | 198.- |
| 30 | | | | | 133.- | 79.- | 154.- | 94.- | 205.- |
| 35 | | | | | 142.- | 84.- | | | |
| Reduced tightening and loads: refer to page T 25 | | | | | | | | | |
| Zinc plated high-strength steel: refer to page T 79 | | | | | | | | | |