

SHARS Fractional Size Straight Shank Jobber Length Drill

Drill Material	Application	Drill Point	Finish	Brand	Part #	Spec
High Speed Steel	General Purpose	118°	Bright	USA Made	415-7671	
			Black Oxide	USA Made/Economy	415-7924/404-F101	
			Tin Coated	Economy	404-1329	
M7 HSS	Heavy Duty	135° split point	Black Oxide	USA Made	415-8188	
Cobalt M35	Heavy Duty	135°	Bright	Economy	404-0428	
Cobalt M42	Heavy Duty	135° split point	Straw Finish	USA Made	415-8993	NAS 907

ANSI Standard

HSS & Cobalt are fully ground

Economy: 1/64 to 9/32 12 pcs/pkg 19/64 to 1/2" 6 pcs/pkg

USA Made: 1/64 to 1/4 12 pcs/pkg 17/64 to 1/2" 6 pcs/pkg

**USA
Made**

Import



BRIGHT FINISH



OXIDE FINISH



HEAVY DUTY OXIDE FINISH



NAS 907 - M42 COBALT - STRAW FINISH



Fractional Size	Flute Length	O.A.L.	HSS STEAM OXIDE		HSS Bright		GROUND HSS TIN		HEAVY DUTY Black Oxide		COBALT M35		COBALT M42			
			Import	Price	USA	Price	Import	Price	HSS USA	Price	Import	Price	USA	Price		
1/64"	3/16"	3/4"			415-7924	\$1.27	415-7671	\$1.27								
1/32	1/2	1-3/8			415-7925	0.90	415-7672	0.90								
3/64	3/4	1-3/4			415-7926	0.90	415-7673	0.90								
1/16	7/8	1-7/8	404-F101	\$0.22	415-7927	0.60	415-7674	0.60	404-1329	\$0.40	415-8188	\$0.60	404-0428	\$0.48	415-8993	\$1.33
5/64	1	2	404-F102	0.22	415-7928	0.60	415-7675	0.60	404-1330	0.40	415-8189	0.60	404-0430	0.52	415-8995	1.01
3/32	1-1/4	2-1/4	404-F103	0.22	415-7929	0.60	415-7676	0.60	404-1331	0.40	415-8190	0.60	404-0431	0.58	415-8996	1.01
7/64	1-1/2	2-5/8	404-F104	0.25	415-7930	0.60	415-7677	0.60	404-1332	0.40	415-8191	0.60	404-0432	0.63	415-8997	1.06
1/8	1-5/8	2-3/4	404-F105	0.26	415-7931	0.60	415-7678	0.60	404-1301	0.48	415-8192	0.60	404-0433	0.63	415-8998	1.30
9/64	1-3/4	2-7/8	404-F106	0.27	415-7932	0.64	415-7679	0.64	404-1302	0.50	415-8193	0.64	404-0434	0.79	415-8999	1.30
5/32	2	3-1/8	404-F107	0.30	415-7933	0.66	415-7680	0.66	404-1303	0.50	415-8194	0.78	404-0435	0.81	415-9000	1.47
11/64	2-1/8	3-1/4	404-F108	0.35	415-7934	0.71	415-7681	0.71	404-1304	0.50	415-8195	0.85	404-0436	0.93	415-9001	1.54
3/16	2-5/16	3-1/2	404-F109	0.40	415-7935	0.78	415-7682	0.78	404-1305	0.62	415-8196	0.97	404-0437	1.20	415-9002	1.72
13/64	2-7/16	3-5/8	404-F110	0.40	415-7936	0.90	415-7683	0.90	404-1306	0.62	415-8197	1.05	404-0438	1.20	415-9003	2.07
7/32	2-1/2	3-3/4	404-F111	0.50	415-7937	0.98	415-7684	0.98	404-1307	0.75	415-8198	1.13	404-0439	1.38	415-9004	2.27
15/64	2-5/8	3-7/8	404-F112	0.50	415-7938	1.09	415-7685	1.09	404-1308	0.75	415-8199	1.23	404-0440	1.62	415-9005	2.41
1/4	2-3/4	4	404-F113	0.50	415-7939	1.12	415-7686	1.12	404-1309	0.90	415-8200	1.32	404-0441	1.92	415-9006	2.58
17/64	2-7/8	4-1/8	404-F114	0.60	415-7940	1.60	415-7687	1.60	404-1310	0.95	415-8201	1.82	404-0442	1.95	415-9007	2.93
9/32	2-15/16	4-1/4	404-F115	0.60	415-7941	1.69	415-7688	1.69	404-1311	1.06	415-8202	1.97	404-0443	1.95	415-9008	3.07
19/64	3-1/16	4-3/8	404-F116	0.71	415-7942	1.88	415-7689	1.88	404-1312	1.06	415-8203	2.18	404-0444	3.60	415-9009	3.74
5/16	3-3/16	4-1/2	404-F117	0.71	415-7943	1.95	415-7690	1.95	404-1313	1.36	415-8204	2.25	404-0445	2.70	415-9010	3.98
21/64	3-5/16	4-5/8	404-F118	0.80	415-7944	2.18	415-7691	2.18	404-1314	1.36	415-8205	2.53	404-0446	2.83	415-9011	4.40
11/32	3-7/16	4-3/4	404-F119	0.85	415-7945	2.34	415-7692	2.34	404-1315	1.66	415-8206	2.69	404-0447	3.33	415-9012	4.83
23/64	3-1/2	4-7/8	404-F120	0.95	415-7946	2.56	415-7693	2.56	404-1316	1.76	415-8207	2.83	404-0448	3.33	415-9013	5.53
3/8	3-5/8	5	404-F121	0.98	415-7947	2.69	415-7694	2.69	404-1317	2.05	415-8208	3.09	404-0449	3.70	415-9014	5.53
25/64	3-3/4	5-1/8	404-F122	1.11	415-7948	2.91	415-7695	2.91	404-1318	2.05	415-8209	3.36	404-0450	4.25	415-9015	6.29
13/32	3-7/8	5-1/4	404-F123	1.22	415-7949	3.18	415-7696	3.18	404-1319	2.25	415-8210	3.64	404-0451	4.60	415-9016	6.57
27/64	3-15/16	5-3/8	404-F124	1.27	415-7950	3.39	415-7697	3.39	404-1320	2.60	415-8211	3.92	404-0452	5.15	415-9017	7.27
7/16	4-1/16	5-1/2	404-F125	1.31	415-7951	3.70	415-7698	3.70	404-1321	2.80	415-8212	4.26	404-0453	5.15	415-9018	7.43
29/64	4-3/16	5-5/8	404-F126	1.49	415-7952	3.93	415-7699	3.93	404-1322	2.80	415-8213	4.54	404-0454	6.19	415-9019	8.90
15/32	4-5/16	5-3/4	404-F127	1.80	415-7953	4.27	415-7700	4.27	404-1323	3.20	415-8214	4.94	404-0455	6.30	415-9020	9.09
31/64	4-3/8	5-7/8	404-F128	1.88	415-7954	4.52	415-7701	4.52	404-1324	3.40	415-8215	5.22	404-0456	6.73	415-9021	9.13
1/2	4-1/2	6	404-F129	1.99	415-7955	4.73	415-7702	4.73	404-1325	4.00	415-8216	5.49	404-0457	6.88	415-9022	9.13
33/64	4-13/16	6-5/8			415-7956	9.28										
17/32	4-13/16	6-5/8			415-7957	9.73										
35/64	4-13/16	6-5/8			415-7958	10.54										
9/16	4-13/16	6-5/8			415-7959	11.03										
37/64	4-13/16	6-5/8			415-7960	11.06										
19/32	5-3/16	7-1/8			415-7961	11.37										
39/64	5-3/16	7-1/8			415-7962	12.49										
5/8	5-3/16	7-1/8			415-7963	12.19										
41/64	5-3/16	7-1/8			415-7964	13.33										
21/32	5-3/16	7-1/8			415-7965	12.88										
43/64	5-5/8	7-5/8			415-7966	15.15										
11/16	5-5/8	7-5/8			415-7967	14.81										