

SHARS Heavy Duty Drilling Chucks

- Finest Industrial Quality
- High Degree of Accuracy
- All Working Parts Hardened
- Key Supplied With Each Chuck
- Extra key is available



Range	Taper	Order No.	Price(D)	Key Order No.	Price(D)
0~1/4"	1JT	202-5001	\$6.50	202-4995	\$1.50
0~3/8"	2JT	202-5002	8.50	202-4996	1.65
0~1/2"	33JT	202-5003	9.00	202-4997	2.00
0~1/2"	6JT	202-5004	9.00	202-4994	2.00
1/8~5/8"	3JT	202-5005	12.00	202-4998	2.00
3/16~3/4"	3JT	202-5006	15.00	202-4999	2.50

SHARS Drill Chuck Arbor



Jacobs Taper



Straight TO JT

MT TO JT

Arbor Taper to Chuck	Order No.	Price(D)	Arbor Taper to Chuck	Order No.	Price(D)
MT1 to JT1	202-1318	\$3.95	1/2" to JT0	202-1300	\$3.95
MT1 to JT2	202-1319	3.95	1/2" to JT1	202-1301	3.95
MT2 to JT2	202-1321	3.95	1/2" to JT2	202-1302	3.95
MT2 to JT3	202-1322	3.95	1/2" to JT6	202-1304	3.95
MT2 to JT6	202-1324	4.95	1/2" to JT33	202-1303	3.95
MT2 to JT33	202-1323	4.95	5/8" to JT3	202-1359	3.95
MT3 to JT33	202-1327	5.50	5/8" to JT6	202-1305	3.95
MT3 to JT2	202-1345	5.50	5/8" to JT2	202-1307	3.95
MT3 to JT3	202-1326	5.50	5/8" to JT33	202-1308	3.95
MT3 to JT4	202-1346	5.50	3/4" to JT2	202-1313	4.95
MT3 to JT6	202-1328	5.50	3/4" to JT3	202-1348	4.95
MT4 to JT3	202-1330	7.50	3/4" to JT6	202-1310	4.95
MT4 to JT2	202-1351	7.50	3/4" to JT33	202-1309	4.95
MT4 to JT33	202-1331	7.50	7/8" to JT33	202-1349	6.80
MT4 to JT6	202-1332	7.50	1" to JT3	202-1315	6.80
MT5 to JT3	202-1367	9.50	1" to JT33	202-1316	6.80
MT5 to JT2	202-1368	9.50	1" to JT6	202-1317	6.80
MT5 to JT33	202-1369	8.50	1-1/4" to JT33	202-1356	8.95
MT5 to JT6	202-1373	9.50	1-1/2" to JT33	202-1357	9.50
			1-3/4" to JT33	202-1358	9.95

M.T. Thread	Order No.	USA Brand	Price(D)
2 3/8"-24	202-5730		
2 1/2"-20	202-5731	\$47.00	\$8.35
2 5/8"-16	202-5732		

Morse Taper Threaded Arbors



SHARS R8 Drill Chuck Arbors

Arbor Taper to Chuck	Order No.	Price(F)
R8 to JT2	202-1334	\$9.50
R8 to JT3	202-1335	9.50
R8 to JT33	202-1336	9.50
R8 to JT4	202-1339	9.50
R8 to JT6	202-1337	9.50

R8 to JT



SHARS NMTB Taper Adapters



Chuck Taper	Order No.	Draw Bar	Price(D)
30 1JT	202-5721	1/2"-13	\$22.95
30 2JT	202-5722		
30 3JT	202-5723		
30 6JT	202-5724		
30 33JT	202-5725		
40 33JT	202-5733	5/8"-11	25.90
40 3JT	202-5720		
40 2JT	202-5728		
40 6JT	202-5729		

SHARS Heavy Duty Keyless Drilling Chucks

- Self-tightening
- Easy to operate
- Surfaces on all major components are precisely ground and lapped
- All parts except jaw guides and collar are hardened



Range	Taper Accuracy	Order No.	Price(D)
0-1/4"	J1 .0048"	202-5010	\$22.95
0-3/8"	J2 .0048"	202-5011	22.95
0-3/8"	J33 .0048"	202-5012	22.95
1/32-1/2"	J33 .0048"	202-5013	23.95
1/32-1/2"	J2 .0048"	202-5014	23.95
1/32-1/2"	J6 .0048"	202-5015	23.95
1/8-5/8"	J6 .0055"	202-5016	26.95
3/16-3/4"	J3 .0071"	202-5000	29.95

SHARS CNC Keyless Drill Chucks

- Especially suitable for CNC machines.
- Super heavy duty ultra precision.
- High concentricity.
- High clamping power.
- All wearing parts hardened.



Capacity	Mount	Accuracy	Order No	USA Brand	Price(D)
1/32~3/8"	JT2	.0024"	202-4901	\$190.00	\$38.40
1/32~3/8"	JT33	.0024"	202-4902	190.10	39.00
1/32~3/8"	JT6	.0024"	202-4903		48.00
1/32~1/2"	JT33	.0024"	202-4904	203.20	49.00
1/32~1/2"	JT2	.0024"	202-4905	203.20	45.00
1/32~1/2"	JT6	.0024"	202-4906	203.20	49.00
1/8~5/8"	JT6	.0028"	202-4907	235.95	58.00
3/16~3/4"	JT3	.0028"	202-4908		69.00

SHARS CAT V-Flange Drill Chuck Adapters

- Draw Bar Threads: CAT-40 5/8"-11
- CAT-50 1"-8
- Produced according to AT3 specifications,
- Made of alloy forged steel for long, durable service life.
- Hardened to Rc 52-56 and ground to ensure maximum accuracy
- Jacobs Taper T.I.R. <0.0002"

Gage Taper	Length	Order No.	USA Brand	Price(D)
40 "V" CATERPILLAR				
2JT	1-1/2"	202-1253	\$107.00	\$45.95
33JT	1-1/2"	202-1254		
6JT	1-1/2"	202-1255		
3JT	1-1/2"	202-1256		
50 "V" CATERPILLAR				
2JT	1-1/2"	202-1257	\$126.00	58.95
33JT	1-1/2"	202-1258		
6JT	1-1/2"	202-1259		
3JT	1-1/2"	202-1260		



SHARS Keyless Drilling Chucks

- Easily closed by hand
- Does not slip
- Hardened and ground and accurately made

Range	Thread Mount	Order No.	Price (D)
1/16~3/8"	3/8"-24	202-5008	\$5.95
1/16~1/2"	1/2"-20	202-5009	6.95
1/16~1/2"	3/8"-24	202-5007	6.95

