


SERIES 261:

Available in Bastard, Second, and Smooth cuts.
4" - 8" Lengths Packed 12 Per Box
10" - 14" Lengths Packed 6 Per Box


Prices are per dozen.

HAND FILES




Lgth	Bastard Order No.	Price/ Dz.	Second Order No.	Price/ Dz.	Smooth Order No.	Price/Dz.
4	5350041		5350042		5350043	
6	5350061		5350062		5350063	
8	5350081		5350082		5350083	
10	5350101		5350102		5350103	
12	5350121		5350122		5350123	
14	5350141		5350142		5350143	

HALF ROUND FILES




Lgth	Bastard Order No.	Price/ Dz.	Second Order No.	Price/ Dz.	Smooth Order No.	Price/Dz.
4	5450041		5450042		5450043	
6	5450061		5450062		5450063	
8	5450081		5450082		5450083	
10	5450101		5450102		5450103	
12	5450121		5450122		5450123	
14	5450141		5450142		5450143	

SQUARE FILES




Lgth	Bastard Order No.	Price/ Dz.	Second Order No.	Price/ Dz.	Smooth Order No.	Price/Dz.
4	5500041		5500042		5500043	
6	5500061		5500062		5500063	
8	5500081		5500082		5500083	
10	5500101		5500102		5500103	
12	5500121		5500122		5500123	
14	5500141		5500142		5500143	

FLAT FILES



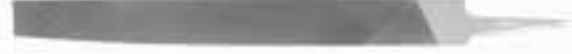
Lgth	Bastard Order No.	Price/ Dz.	Second Order No.	Price/ Dz.	Smooth Order No.	Price/Dz.
4	5550041		5550042		5550043	
6	5550061		5550062		5550063	
8	5550081		5550082		5550083	
10	5550101		5550102		5550103	
12	5550121		5550122		5550123	
14	5550141		5550142		5550143	

ROUND FILES




Lgth	Bastard Order No.	Price/ Dz.	Second Order No.	Price/ Dz.	Smooth Order No.	Price/Dz.
4	5400041		5400042		5400043	
6	5400061		5400062		5400063	
8	5400081		5400082		5400083	
10	5400101		5400102		5400103	
12	5400121		5400122		5400123	
14	5400141		5400142		5400143	

KNIFE




Lgth	Bastard Order No.	Price/ Dz.	Second Order No.	Price/ Dz.	Smooth Order No.	Price/Dz.
4	5650041		5650042		5650043	
6	5650061		5650062		5650063	
8	5650081		5650082		5650083	
10	5650101		5650102		5650103	
12	5650121		5650122		5650123	

THREE SQUARE



Lgth	Bastard Order No.	Price/ Dz.	Second Order No.	Price/ Dz.	Smooth Order No.	Price/Dz.
4	5600041		5600042		5600043	
6	5600061		5600062		5600063	
8	5600081		5600082		5600083	
10	5600101		5600102		5600103	
12	5600121		5600122		5600123	
14	5600141		5600142		5600143	

TAPER



Lgth	Regular Order No.	Price/ Dz.	Slim Order No.	Price/ Dz.	Extra Slim Order No.	Price/Dz.
4	-		5800042		5800043	
5	5800051		5800052		5800053	
6	5800061		5800062		5800063	
8	5800081		5800082		5800083	
10	5800101		5800102		-	


AMERICAN PATTERN FILE SET

Consists of the 6 most popular shapes in a plastic pouch. 6" File Length

Order No. 5800600 Price:



MILL



Lgth	Bastard Order No.	Price/ Dz.	Second Order No.	Price/ Dz.	Smooth Order No.	Price/Dz.
4	5700041		5700042		5700043	
6	5700061		5700062		5700063	
8	5700081		5700082		5700083	
10	5700101		5700102		5700103	
12	5700121		5700122		5700123	
14	5700141		5700142		5700143	



AMERICAN PATTERN FILES

SERIES 925:

Available in B-Bastard, 2-Second, and S-Smooth cuts.

† - Package 6 per box, others 12 per box.

Prices are per file.



For SIMONDS® Black Maxi -Sharp Files, see pages 314 - 315.

HALF ROUND



Superb for rounding out holes, corners and crevices. Half Round Files are double cut on both sides and taper toward the point in width and thickness. Simonds Half Round Files feature a built in "Twist & Roll" action on the half round side produced by the Simonds "Spiral Cut" design and have the exclusive "Wavy Tooth" design on the flat side.

Size	Double Cut	Order No.	Price
4 x 7/16 x 1/8	B	7331500	
4 x 7/16 x 1/8	2	7331550	
4 x 7/16 x 1/8	S	7331600	
6 x 19/32 x 5/32	B	7331700	
6 x 19/32 x 5/32	2	7331750	
6 x 19/32 x 5/32	S	7331800	
8 x 3/4 x 7/32	B	7331900	
8 x 3/4 x 7/32	2	7331950	
8 x 3/4 x 7/32	S	7332000	
10 x 15/16 x 9/32	B	7332100	
10 x 15/16 x 9/32	2	7332150	
10 x 15/16 x 9/32	S	7332200	
†12 x 1-1/8 x 11/32	B	7332300	
†12 x 1-1/8 x 11/32	2	7332350	
†12 x 1-1/8 x 11/32	S	7332400	
†14 x 1-9/32 x 13/32	B	7332500	
†14 x 1-9/32 x 13/32	2	7332550	

KNIFE



For use on slots, keyways and acute angles. Knife Files are double cut on both sides, single cut on the "knife edge" with a safe (uncut) back and taper toward the point in width and thickness. Simonds Knife Files feature the exclusive "Wavy Tooth" design.

Size	Double Cut	Order No.	Price
4 x 15/32 x 7/64	B	7349850	
4 x 15/32 x 7/64	2	7349900	
4 x 15/32 x 7/64	S	7349950	
6 x 21/32 x 5/32	B	7350000	
6 x 21/32 x 5/32	2	7350050	
6 x 21/32 x 5/32	S	9350100	
8 x 27/32 x 3/16	B	9350150	
8 x 27/32 x 3/16	2	9350200	
8 x 27/32 x 3/16	S	9350250	
10 x 1-1/32 x 1/4	B	7350300	
10 x 1-1/32 x 1/4	2	9350350	
10 x 1-1/32 x 1/4	S	7350400	

FLAT



Excellent for "hogging" or rapid stock removal. Flat Files are double cut on both sides, single cut on the edges and taper toward the point in width. Simonds Flat Files feature the exclusive "Wavy Tooth" design.

Size	Double Cut	Order No.	Price
4 x 15/32 x 3/32	B	7322700	
4 x 15/32 x 3/32	2	7322750	
4 x 15/32 x 3/32	S	7322800	
6 x 5/8 x 5/32	B	7322950	
6 x 5/8 x 5/32	2	7323000	
6 x 5/8 x 5/32	S	7323050	
8 x 25/32 x 7/32	B	7323200	
8 x 25/32 x 7/32	2	7323250	
8 x 25/32 x 7/32	S	7323300	
10 x 31/32 x 1/4	B	7323400	
10 x 31/32 x 1/4	2	7323450	
10 x 31/32 x 1/4	S	7323500	
†12 x 1-5/32 x 9/32	B	7323600	
†12 x 1-5/32 x 9/32	2	7323650	
†12 x 1-5/32 x 9/32	S	7323700	
†14 x 1-11/32 x 5/16	B	7323800	
†14 x 1-11/32 x 5/16	2	7323850	
†14 x 1-11/32 x 5/16	S	7323900	

HAND



Great for work on high alloy tool steels; Hand Files are double cut on both sides, have one edge cut and one edge safe (uncut) for shoulder filing, and are parallel in width and thickness.

Size	Double Cut	Order No.	Price
6 x 5/8 x 5/32	B	7329600	
6 x 5/8 x 5/32	S	7329700	
8 x 25/32 x 7/32	B	7329750	
8 x 25/32 x 7/32	S	7329850	
10 x 31/32 x 1/4	B	7329900	
10 x 31/32 x 1/4	2	7329950	
10 x 31/32 x 1/4	S	7330000	

ROUND



Intended for enlarging and rounding out circular openings or concave surfaces. Round Files are double cut and taper toward the point in width and thickness. (Round Files are often referred to as "Rat Tail" Files).

Size	Double Cut	Order No.	Price
4 x 5/32	B	7339300	
4 x 5/32	2	7339350	
4 x 5/32	S	7339400	
6 x 7/32	B	7339600	
6 x 7/32	2	7339650	
6 x 7/32	S	7339700	
8 x 5/16	B	7339850	
8 x 5/16	2	7339900	
8 x 5/16	S	7339950	
10 x 3/8	B	7340050	
10 x 3/8	2	7340100	
10 x 3/8	S	7340150	
†12 x 1/2	B	7340250	
†12 x 1/2	2	7340300	
†12 x 1/2	S	7340350	

LONG ANGLE LATHE



Primarily for lathe work and bench filing. Long Angle Lathe Files are single cut with both edges safe (uncut) and taper toward the point in width. The teeth are designed on a "long angle" to provide free cutting and rapid filing while leaving a smooth finish.

Size	Order No.	Price
10 x 31/32 x 1/4	7325550	
†12 x 1-5/32 x 9/32	7325600	
†14 x 1-11/32 x 5/16	7325650	



AMERICAN PATTERN FILES

SERIES 925:

Available in B-Bastard, 2-Second, and S-Smooth cuts.

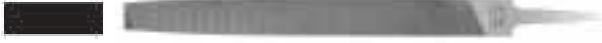
† - Package 6 per box, others 12 per box.

Prices are per file.



For SIMONDS® Black Maxi-Sharp Files, see pages 314-315

MILL



Excellent for a wide range of applications such as sharpening, draw filing, lathe work and general shop use. Mill Files are single cut on the sides and edges, and taper towards the point in width.

Size	Single Cut	Order No.	Price
4 x 7/16 x 5/64	B	7314050	
4 x 7/16 x 5/64	2	7314100	
4 x 7/16 x 5/64	S	7314150	
6 x 19/32 x 7/64	B	7314300	
6 x 19/32 x 7/64	2	7314350	
6 x 19/32 x 7/64	S	7314400	
6 x 19/32 x 7/64	B(2RE)*	7315950	
8 x 25/32 x 9/64	B	7314550	
8 x 25/32 x 9/64	2	7314600	
8 x 25/32 x 9/64	S	7314650	
8 x 25/32 x 9/64	B(2RE)*	7316050	
10 x 31/32 x 11/64	B	7314750	
10 x 31/32 x 11/64	2	7314800	
10 x 31/32 x 11/64	S	7314850	
10 x 31/32 x 11/64	B(1RE)*	7315700	
10 x 31/32 x 11/64	B(2RE)*	7316100	
†12 x 1-5/32 x 7/32	B	7314950	
†12 x 1-5/32 x 7/32	2	7315000	
†12 x 1-5/32 x 7/32	S	7315050	
†14 x 1-5/16 x 1/4	B	7315150	
†14 x 1-5/16 x 1/4	S	7315250	

*Round Edge

ALUMINUM FLAT



Aluminum Files have a coarse, fast cutting tooth design that is very effective in eliminating clogging. Developed for use on soft materials such as aluminum. Aluminum Flat Files are double cut and taper toward the point in width.

Size	Order No.	Price
6 x 5/8 x 5/32	7327450	
8 x 25/32 x 7/32	7327500	
10 x 31/32 x 1/4	7327550	
†12 x 1-5/32 x 9/32	7327600	

ALUMINUM HALF ROUND



The half round shape with the fast cutting tooth design is great for rounding out holes, corners and crevices on soft materials. Aluminum Half Round Files are double cut and taper toward the point in width and thickness.

Size	Order No.	Price
6 x 19/32 x 5/32	7337300	
10 x 15/16 x 9/32	7337400	
†12 x 1-1/8 x 11/32	7337450	

THREE SQUARE



Excellent for cleaning out corners or for use on cutters, taps and flat surfaces. Three Square Files are double cut and taper toward the point in width and thickness. Simonds Three Square Files feature the exclusive "Wavy Tooth" design.

Size	Double Cut	Order No.	Price
6 x 15/32	B	7351650	
6 x 15/32	2	7351700	
6 x 15/32	S	7351750	
8 x 5/8	B	7351800	
8 x 5/8	2	7351850	
8 x 5/8	S	7351900	
10 x 3/4	B	7351950	
10 x 3/4	2	7352000	
10 x 3/4	S	7352050	

SQUARE



Created for slots, keyways, square holes or general surface filing. Square Files are double cut and taper toward the point in width and thickness. Simonds Square Files feature the exclusive "Wavy Tooth" design.

Size	Double Cut	Order No.	Price
4 x 5/32	B	7342500	
4 x 5/32	2	7342550	
4 x 5/32	S	7342600	
6 x 7/32	B	7342800	
6 x 7/32	2	7342850	
6 x 7/32	S	7342900	
8 x 5/16	B	7343000	
8 x 5/16	2	7343050	
8 x 5/16	S	7343100	
10 x 3/8	B	7343200	
10 x 3/8	2	7343250	
†12 x 1/2	B	7343400	
†14 x 5/8	B	7343600	

WARDING



Preferred by locksmiths for filing "wards" in locks and keys and great for narrow spaces where other files will not fit. Warding Files are double cut with single cut edges and taper toward the point in width. Simonds Warding Files feature the exclusive "Wavy Tooth" design.

Size	Double Cut	Order No.	Price
4 x 15/32 x 3/64	B	7347900	
4 x 15/32 x 3/64	2	7347950	
4 x 15/32 x 3/64	S	7348000	
6 x 5/8 x 5/64	B	7348100	
6 x 5/8 x 5/64	2	7348150	
6 x 5/8 x 5/64	S	7348200	
8 x 25/32 x 3/32	B	7348250	
8 x 25/32 x 3/32	2	7348300	
8 x 25/32 x 3/32	S	7348350	



AMERICAN PATTERN FILES

SERIES 925:

Available in B-Bastard, 2-Second, and S-Smooth cuts.



Prices are per file.

For SIMONDS® Black Maxi-Sharp Files, see pages 314-315.

ALL PURPOSE



The built-in handle provides maximum versatility for a wide range of applications. All-Purpose Files feature a double cut on one side, a single cut on the other side, have one edge cut and one edge safe (uncut) for shoulder filing and are parallel in width and thickness.

Inch/Metric Size	Order No.	Box Qty	Price
8/200	7318750	12	
10/250	7318800	12	

MULTI-KUT® HALF ROUND



Superb for rapid stock removal on flat or concave surfaces. "Multi-Kut® Half Round Files taper toward the point in width and thickness, and feature the Simonds exclusive "Multi-Kut® design on the flat side with the "Spiral Cut" design on the half round side.

Inch/Metric Size	Order No.	Box Qty	Price
10/250	7332850	12	

MULTI-KUT® FLAT



Inch/Metric Size	Order No.	Box Qty	Price
8/200	7324300	12	
10/250	7324350	12	
12/300	7324400	6	
14/350	7324450	6	

PADDLE HANDLE



The three most popular files (Mill, Flat, Multi-Kut® Flat) now feature a built-in handle that provides maximum versatility for a wide range of applications. Bastard cut only.

Inch/Metric Size	Type	Order No.	Box Qty	Price
10/250	Mill	7375889	12	
10/250	Flat	7375890	12	
10/250	Multi-Kut® Flat	7375891	12	

Obtain almost any required finish simply by changing the feed pressure. "Multi-Kut® Flat Files are single cut coarse tooth files that taper toward the point in width. Simonds exclusive "Multi-Kut® design features a diamond pattern "double chipbreaker" allowing for fast stock removal while leaving a smooth finish.

So versatile, the Simonds "Multi-Kut®" combines the performances of Flat and Mill Files.

FILE SETS

SERIES 925:



5 PIECE - 8" GENERAL PURPOSE

Set contains one each: Mill, Square, Round, Half Round Bastards; Flat Multi-Kut®.

Description	With Handles		Without Handles	
	Order No.	Price	Order No.	Price
5 pc. general purpose file set	7275879		7275923	

13 PIECE - ALL PURPOSE

Set contains one each: Flat, Mill, Round, Half Round 10" Bastards; Flat, Mill, Round, Half Round 10" Smooths; 10" Aluminum Flat; 10" Square Second Cut; 10" All Purpose, 8" Three-Square Second Cut; and File Card.

Description	With Handles		Without Handles	
	Order No.	Price	Order No.	Price
13 pc. all purpose file set	7275882		7275926	

While we show the most popular



items, we can supply

their entire range of products;

please inquire.

TAPER SAW FILES

Triangular in shape and tapered toward the point, these files are designed for filing various types of saws with 60° angle teeth. They have cut edges or corners to maintain saw gullets.

Files Recommended for Various Point Handsaws



Points	File
5	7" Taper
6	7" or 8" Slim
7	6" or 7" Slim
8	6" Slim, 7" Ex. Slim, 8" Dble. Ex. Slim
9	6" Ex. Slim, 7" Dble. Ex. Slim
10	5" or 6" Ex. Slim
11	5" Ex. Slim, 6" Dble. Ex. Slim
12	5" Ex. Slim
13,14	5" Dble. Ex. Slim
15,16	4" Dble. Ex. Slim

SLIM

Size	Cut	Order No.	Price
4 x 7/32	SC	7353550	
5 x 9/32	SC	7353650	
6 x 11/32	SC	7353700	
6 x 11/32	DC	7354050	
7 x 13/32	SC	7353750	
8 x 15/32	SC	7353800	
10 x 5/8	SC	7353850	

EXTRA SLIM

Size	Cut	Order No.	Price
4 x 3/16	SC	7354750	
5 x 15/64	SC	7354850	
6 x 9/32	SC	7354950	
6 x 9/32	DC	7355300	
7 x 5/16	SC	7355000	
7 x 5/16	DC	7355350	
8 x 13/32	SC	7355050	

REGULAR

Size	Cut	Order No.	Price
6 x 15/32	SC	7353050	
6 x 15/32	DC	7353250	
8 x 19/32	SC	7353150	

DOUBLE EXTRA SLIM

Size	Cut	Order Number	Price
5 x 3/16	SC	7356100	
6 x 7/32	SC	7356200	
6 x 7/32	DC	9356450	
7 x 1/4	SC	7356250	
7 x 1/4	DC	7356500	
8 x 5/16	SC	7356300	

BLACK MAXI-SHARP® FILES

Our Premium line of files. These files are specially treated with a black oxide coating to last longer. They last longer because they resist loading, rust, and are designed with a sharper edge on the teeth. When you want the best, don't settle for anything less than Simonds' Black Maxi-Sharp Files. Also available in most of the "Machinists" and "Saw Files" lines. (Call us for a quote on any item you don't see listed).

FLAT

For SIMONDS® Red Tang Files, see pages 311 - 313.



Size	Double Cut	Order No.	Price
6 x 5/8 x 5/32	B	7822960	
6 x 5/8 x 5/32	S	7823070	
8 x 25/32 x 7/32	B	7823210	
8 x 25/32 x 7/32	S	7823310	
10 x 31/32 x 1/4	B	7823410	
10 x 31/32 x 1/4	S	7823510	
†12 x 1-5/32 x 9/32	B	7823610	
†12 x 1-5/32 x 9/32	S	7823710	
†14 x 1-11/32 x 5/16	B	7823810	

HALF ROUND



Size	Double Cut	Order No.	Price
6 x 19/32 x 5/32	B	7831710	
6 x 19/32 x 5/32	S	7831810	
8 x 3/4 x 7/32	B	7831910	
8 x 3/4 x 7/32	S	7832010	
10 x 15/16 x 9/32	B	7832110	
10 x 15/16 x 9/32	S	7832210	
†12 x 1-1/8 x 11/32	B	7832310	
†14 x 1-9/32 x 13/32	B	7832510	

KNIFE



Size	Double Cut	Order No.	Price
6 x 21/32 x 5/32	B	7850010	
8 x 27/32 x 3/16	B	7850160	



AMERICAN PATTERN FILES

SERIES 925:

Available in B-Bastard, 2-Second, and S-Smooth cuts.

† - Package 6 per box, others 12 per box

Prices are per file.



For SIMONDS® Red Tang Files, see pages 311 - 313.

For SIMONDS® Red Tang Files, see pages 311 - 313.

BLACK MAXI - SHARP® FILES (Continued)

Our Premium line of files. These files are specially treated with a black oxide coating to last longer. They last longer because they resist loading, rust and are designed with a sharper edge on the teeth. When you want the best, don't settle for anything less than Simonds' Black Maxi-Sharp Files. Also available in most of the "machinists" and "Saw Files" lines. (Call us for a quote on any item you don't see listed).

MULTI-KUT® FLAT



Obtain almost any required finish simply by changing the feed pressure. "Multi-Kut" Flat Files are single cut coarse tooth files that taper toward the point in width. Simonds exclusive "Multi-Kut" design features a diamond pattern "double chip-breaker" allowing for fast stock removal while leaving a smooth finish. So versatile, the Simonds "Multi-Kut" combines the performances of Flat and Mill Files.

Size	Order No.	Price
8 x 25/32 x 7/32	7824310	
10 x 31/32 x 1/4	7824360	

MILL



Excellent for a wide range of applications such as sharpening, draw filing, lathe work and general shop use. Mill Files are single cut on the sides and edges, and taper towards the point in width.

Size	Cut	Order No.	Price
6 x 19/32 x 7/64	B	7814310	
6 x 19/32 x 7/64	2	7814360	
6 x 19/32 x 7/64	S	7814410	
8 x 25/32 x 9/64	B	7814560	
8 x 25/32 x 9/64	2	7814610	
8 x 25/32 x 9/64	S	7814660	
10 x 31/32 x 11/64	B	7814760	
10 x 31/32 x 11/64	2	7814810	
10 x 31/32 x 11/64	S	7814860	
†12 x 1-5/32 x 7/32	B	7814960	
†12 x 1-5/32 x 7/32	S	7815060	
†14 x 1-5/16 x 1/4	B	7815160	

MULTI-KUT® HALF ROUND



Superb for rapid stock removal on flat or concave surfaces. "Multi-Kut" Half Round Files taper toward the point in width and thickness and feature the Simonds exclusive "Multi-Kut" design on the flat side with the "Spiral Cut" design on the half round side.

Size	Order No.	Price
10 x 15/16 x 9/32	7832860	

ROUND



Intended for enlarging and rounding out circular openings or concave surfaces. Round Files are double cut and taper toward the point in width and thickness. (Round Files are often referred to as "Rat Tail" Files).

Size	Double Cut	Order No.	Price
6 x 7/32	B	7839610	
6 x 7/32	S	7839710	
8 x 5/16	B	7839860	
8 x 5/16	S	7839960	
10 x 3/8	B	7840060	
†12 x 1/2	B	7840260	

TAPER SAW



Designed for filing all types of saws with 60° angle teeth. Taper Saw Files are triangular in shape, have cut edges, and taper toward the point in width and thickness.

Inch/Metric Size	Type	Order No.	Box Qty	Price
6x15/32	Regular	7853060	12	
6x11/32	Slim	7853710	12	
6x9/32	Extra Slim	7854960	12	
6x7/32	Double Extra Slim	7856210	12	
7x1/4	Double Extra Slim	7856260	12	

THREE SQUARE



Size	Double Cut	Order No.	Price
6 x 15/32	B	7851660	
8 x 5/8	B	7851810	

Excellent for cleaning out corners or for use on cutters, taps and flat surfaces. Three Square Files are double cut and taper toward the point in width and thickness. Simonds Three Square Files feature the exclusive "Wavy Tooth" design.

PADDLE HANDLE FILES



The three most popular files (Mill, Flat, Multi-Kut® Flat) now feature a built-in handle that provides maximum versatility for a wide range of applications. Bastard cut only.

Inch/Metric Size	Type	Order No.	Box Qty	Price
10/250	Mill	7875889	12	
10/250	Flat	7875890	12	
10/250	Multi-Kut® Flat	7875891	12	

ALL PURPOSE



The built-in handle provides maximum versatility for a wide range of applications. All-Purpose Files feature a double cut on one side, a single cut on the other side, have one edge cut and one edge safe (uncut) for shoulder filing and are parallel in width and thickness.

Size	Order No.	Price
8 x 31/32 x 3/16	7818760	
10 x 31/32 x 3/16	7818810	

SERIES 970:

These files are made of the finest materials and with best traditional workmanship. They are a high quality product especially suitable for tool and die makers, jig and fixture work, engravers, instrument makers, etc.

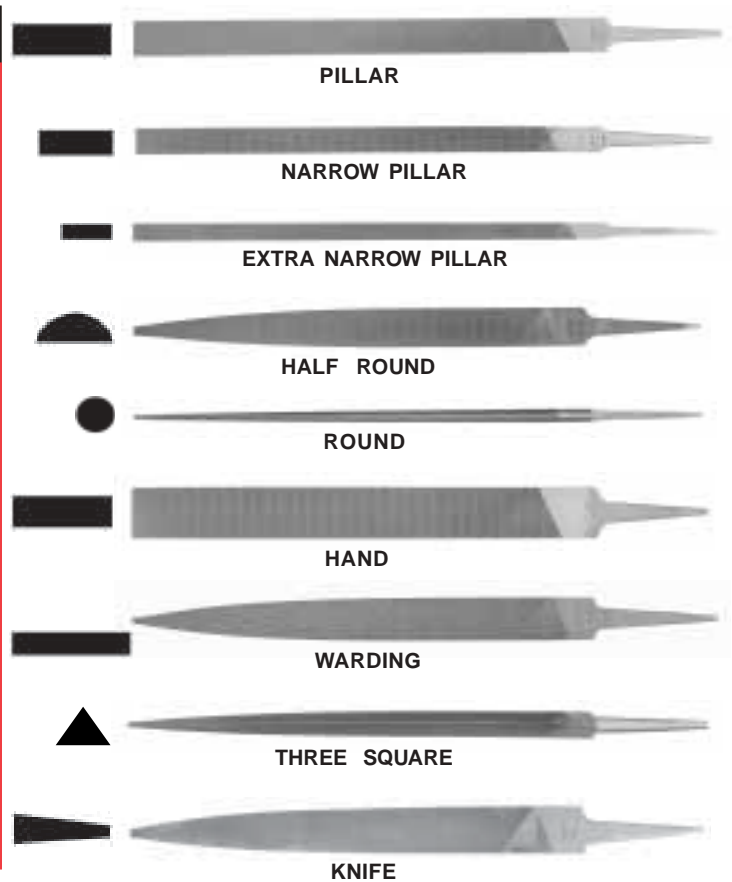
•EUROPEAN MADE•

Prices are per file.

•EUROPEAN MADE•

Packed 12 per box

Shape	Lgth	Width	Thick-ness	00 Cut Order No.	0 Cut Order No.	2 Cut Order No.	Price
Pillar	4	3/8	3/32	9700420	9700400	9700402	
	6	1/2	1/8	9700620	9700600	9700602	
	8	5/8	3/16	9700820	9700800	9700802	
Pillar Narrow	6	3/8	1/8	9701620	9701600	9701602	
	8	1/2	3/16	9701820	9701800	9701802	
Pillar Extra Narrow	8	3/8	3/16	9702820	9702800	9702802	
Half Round	4	7/16	5/32	9703420	9703400	9703402	
	6	5/8	3/16	9703620	9703600	9703602	
	8	25/32	15/64	9703820	9703800	9703802	
Round	4	1/8	-	9704420	9704410	9704412	
	6	7/32	-	9704620	9704600	9704602	
	8	15/64	-	9704820	9704800	9704802	
Hand	4	1/2	1/8	9705420	9705410	9705412	
	6	5/8	3/16	9705620	9705600	9705602	
Warding	4	15/32	3/64	9706420	9706410	9706412	
	6	21/32	5/64	9706620	9706600	9706602	
Three Square	4	1/4	-	9707420	9707400	9707402	
	6	3/8	-	9707620	9707600	9707602	
Knife	4	1/2	1/8	9708420	9708400	9708402	
	6	5/8	11/64	9708620	9708600	9708602	



FILES



SWISS PATTERN FILES

SERIES 926:

Available in 00, 0, 1, 2, 3, 4, 6 cuts. † - Packed 6 per box, others 12 per box



Prices are per file.

THREE SQUARE ▲



The triangular shape is excellent for use in corners and on dies. Three Square Files are double cut on the sides, single cut on the edges and taper toward the point in width and thickness.

Size	Cut	Order No.	Price
4 x 1/4	0	8435300	
4 x 1/4	2	8435400	
6 x 11/32	00	8435550	
6 x 11/32	0	8435600	
6 x 11/32	1	8435650	
6 x 11/32	2	8435700	
†8 x 15/32	0	8435900	
†8 x 15/32	2	8436000	

WARDING ▬



Ideal for filing slots and removal of burrs after milling operations. Warding Files are double cut on the sides, single cut on the edges and taper toward the point in width.

Size	Cut	Order No.	Price
4 x 7/16 x 3/64	0	8428550	
4 x 7/16 x 3/64	2	8428650	
6 x 19/32 x 5/64	00	8428750	
6 x 19/32 x 5/64	0	8428800	
6 x 19/32 x 5/64	2	8428900	
8 x 25/32 x 3/32	0	8429050	
8 x 25/32 x 3/32	2	8429150	

KNIFE ▬

Wedge section shape is great for working in slots. Knife Files are double cut on the sides, single cut on the "knife edge", safe (uncut) on the back, and taper toward the point in width and thickness.



Size	Cut	Order No.	Price
4 x 31/64 x 7/64	0	8433250	
4 x 31/64 x 7/64	2	8433350	
6 x 21/32 x 5/32	00	8433700	
6 x 21/32 x 5/32	0	8433750	

Size	Cut	Order No.	Price
6 x 21/32 x 5/32	1	8433800	
6 x 21/32 x 5/32	2	8433850	
8 x 27/32 x 3/16	0	8434050	
8 x 27/32 x 3/16	2	8434150	

HAND



Preferred for finishing flat surfaces. Hand Files are double cut on the sides and are parallel in width and thickness. Cut #00, #0, and #2 feature one edge single cut and one edge safe (uncut) while cut #4 and #6 feature two safe (uncut) edges.

Size	Cut	Order No.	Price
4 x 17/32 x 7/64	2	8411400	
6 x 23/32 x 5/32	00	8411550	
6 x 23/32 x 5/32	0	8411600	
6 x 23/32 x 5/32	2	8411700	
6 x 23/32 x 5/32	4	8411800	
†8 x 29/32 x 3/16	0	8411950	
†8 x 29/32 x 3/16	2	8412050	

HALF-ROUND



Great for curved surfaces and corners. Half Round Files are double cut on both sides and tapered toward the point in width and thickness.

Size	Cut	Order No.	Price
4 x 3/8 x 7/64	0	8413150	
4 x 3/8 x 7/64	2	8413250	
6 x 33/64 x 9/64	00	8413700	
6 x 33/64 x 9/64	0	8413750	
6 x 33/64 x 9/64	1	8413800	
6 x 33/64 x 9/64	2	8413850	
6 x 33/64 x 9/64	3	8413900	
6 x 33/64 x 9/64	4	8413950	
†8 x 45/64 x 3/16	00	8414050	
†8 x 45/64 x 3/16	0	8414100	
†8 x 45/64 x 3/16	1	8414150	
†8 x 45/64 x 3/16	2	8414200	

ROUND - TAPER



Used for enlarging and rounding out holes. Round Taper Files are double cut and taper toward the point in width and thickness.

Size	Cut	Order No.	Price
4 x 1/8	0	8415300	
4 x 1/8	2	8415400	
6 x 3/16	00	8415900	
6 x 3/16	0	8415950	
6 x 3/16	1	8416000	
6 x 3/16	2	8416050	
6 x 3/16	4	8416150	
8 x 1/4	00	8416250	
8 x 1/4	0	9416300	
8 x 1/4	2	9416400	
10 x 21/64	0	9416600	

PILLAR REGULAR



Primarily for working on flat surfaces. Pillar Regular Files are double cut on the sides, safe (uncut) on the edges, and are parallel in width and thickness.

Size	Cut	Order No.	Price
4 x 23/64 x 7/64	0	8422100	
4 x 23/64 x 7/64	2	8422200	
4 x 23/64 x 7/64	4	8422300	
6 x 15/32 x 9/64	00	8422400	
6 x 15/32 x 9/64	0	8422450	
6 x 15/32 x 9/64	1	8422500	
6 x 15/32 x 9/64	2	8422550	
6 x 15/32 x 9/64	4	8422650	
8 x 39/64 x 13/64	00	8422700	
8 x 39/64 x 13/64	0	8422750	
8 x 39/64 x 13/64	1	8422800	
8 x 39/64 x 13/64	2	8422850	
†10 x 47/64 x 15/64	00	8423000	

PILLAR - NARROW



Used to finish work begun with a Hand File. Pillar Narrow Files are double cut on both sides, safe (uncut) on the edges, and are parallel in width and thickness.

Size	Cut	Order No.	Price
4 x 9/32 x 7/64	2	8425800	
6 x 23/64 x 9/64	00	8424250	
6 x 23/64 x 9/64	0	8424300	
6 x 23/64 x 9/64	1	8424350	
6 x 23/64 x 9/64	2	8424400	
6 x 23/64 x 9/64	4	8424500	
8 x 29/64 x 13/64	0	8424602	
8 x 29/64 x 13/64	2	8424750	

PILLAR - EXTRA NARROW



Thinner in dimension than Pillar Narrow Files and best suited for working in tighter places. Pillar Extra Narrow Files are double cut, safe (uncut) on the edges, and are parallel in width and thickness.

Size	Cut	Order No.	Price
4 x 11/64 x 7/64	0	8425700	
4 x 11/64 x 7/64	2	8425800	
6 x 1/4 x 9/64	00	8426000	
6 x 1/4 x 9/64	0	8426050	
6 x 1/4 x 9/64	1	8426100	
6 x 1/4 x 9/64	2	8426150	
8 x 5/16 x 13/64	00	8426350	
8 x 5/16 x 13/64	0	8426400	
8 x 5/16 x 13/64	1	8426450	
8 x 5/16 x 13/64	2	8426500	