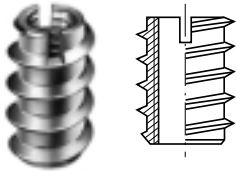


RAMPA Inserts type C
derive advantage from the fact that the initial bore for the inserts is at the same time the through bore for the screw. Therefore, the borehole for insert and screw can be drilled in one operation.

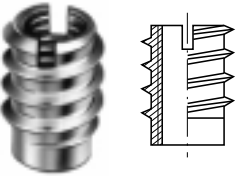
RAMPA Inserts type CA
are identical with type C but with an unthreaded lead on the external thread. Dimension on stock: M 8

Threads available in UNC or Ww. Sizes not included in our range can be requested.

Maryland Metrics
<http://mdmetric.com>



RAMPA Inserts type C



RAMPA Inserts type CA

XXX = available from stock

Article No.	External Ø	Length	Internal Thread	Kilos per 1000	Steel plain	Steel zinc plated ¹⁾	Brass plain ²⁾
005 508 ...	8	8	M 5	0,9	XXX	XXX	
005 510 ...	8	10	M 5	1,2	XXX	XXX	
005 512 ...	8	12	M 5	1,4	XXX	XXX	
005 515 ...	8	15	M 5	1,8	XXX	XXX	
005 632 ...	9,3	12	M 6	1,9	XXX	XXX	
005 637 ...	9,3	17	M 6	3,1	XXX	XXX	
005 640 ...	9,3	20	M 6	3,7	XXX	XXX	
005 610 ...	10	10	M 6	2,0	XXX	XXX	XXX
005 612 ...	10	12	M 6	2,3	XXX	XXX	XXX
005 614 ...	10	14	M 6	2,8	XXX		
005 615 ...	10	15	M 6	2,9	XXX	XXX	
005 617 ...	10	17	M 6	3,3	XXX	XXX	
005 618 ...	10	18	M 6	3,5	XXX	XXX	
005 620 ...	10	20	M 6	3,9	XXX	XXX	
005 810 ...	12	10	M 8	2,8	XXX	XXX	
005 812 ...	12	12	M 8	3,3	XXX	XXX	
005 815 ...*	12	15	M 8	4,0	XXX	XXX	
005 818 ...*	12	18	M 8	4,7	XXX	XXX	
005 820 ...*	12	20	M 8	5,1	XXX	XXX	
005 825 ...*	12	25	M 8	6,5	XXX	XXX	
005 910 ...	14	10	M10x1	3,3	XXX	XXX	
005 912 ...	14	12	M10x1	4,0	XXX	XXX	
005 915 ...	14	15	M10x1	4,5	XXX	XXX	
005 923 ...	14	23	M10x1	6,9	XXX	XXX	
005 155 ...	14	15	M 10	4,5	XXX	XXX	
005 158 ...	14	18	M 10	5,3	XXX	XXX	
005 160 ...	14	20	M 10	6,0	XXX	XXX	
005 163 ...	14	23	M 10	6,9	XXX	XXX	
005 114 ...	16	14	M 10	6,3	XXX	XXX	
005 116 ...	16	16	M 10	7,4	XXX	XXX	
005 118 ...	16	18	M 10	8,0	XXX	XXX	
005 123 ...	16	23	M 10	10,5	XXX	XXX	XXX
005 136 ...	16	36	M 10	15,1	XXX	XXX	

↑ Please complete in order

¹⁾ 001 for steel zinc plated

²⁾ 01 for brass plain

*standard part is type CA with lead-in