

# Pro Series™ Kit Contents



Available in a wide range of sizes, the Recoil Pro Series™ thread repair kit contains everything needed for complete thread repair projects: drill bit, tap, installation tool, and three lengths of inserts. The installation tool is easy to use, and the kit's contents come neatly arranged and retained in a sleek, durable case.

## Metric Fine

SIZE/TPI	PART NUMBER	Insert Length		
		1x Dia. pc/kit	1.5x Dia. pc/kit	2x Dia. pc/kit
M8-1	37086	6	6	6
M10-1	38106	6	6	6
M10-1.25	37106	6	6	6
M12-1.25	38126	6	6	6
M12-1.5	37126	6	6	6
M14-1.5	37146	-	6	-
M16-1.5	37166	-	6	-
M18-1.5	38186	-	6	-

## Unified Coarse (UNC)

SIZE/TPI	PART NUMBER	Insert Length		
		1x Dia. pc/kit	1.5x Dia. pc/kit	2x Dia. pc/kit
#4-40	33546	12	12	12
#5-40	33556	12	12	12
#6-32	33566	12	12	12
#8-32	33586	12	12	12
#10-24	33606	12	12	12
#12-24	33626	12	12	12
1/4-20	33046	12	12	12
5/16-18	33056	12	12	12
3/8-16	33066	6	6	6
7/16-14	33076	6	6	6
1/2-13	33086	6	6	6
9/16-12	33096	-	6	-
5/8-11	33106	-	6	-
3/4-10	33126	-	4	-
7/8-9	33146	-	6	-
1 - 8	33166	-	6	-
1 1/8-7	33186	-	5	-
1 1/4-7	33206	-	4	-
1 3/8-6	33226	-	4	-
1 1/2-6	33246	-	4	-

## Unified Fine (UNF)

SIZE/TPI	PART NUMBER	Insert Length		
		1x Dia. pc/kit	1.5x Dia. pc/kit	2x Dia. pc/kit
#6-40	34566	12	12	12
#8-36	34586	12	12	12
#10-32	34606	12	12	12
1/4-28	34046	12	12	12
5/16-24	34056	12	12	12
3/8-24	34066	6	6	6
7/16-20	34076	6	6	6
1/2-20	34086	6	6	6
9/16-18	34096	-	6	-
5/8-18	34106	-	6	-
3/4-16	34126	-	4	-
7/8-14	34146	-	6	-
1 - 12	34166	-	6	-
1 - 14	34166-14	-	6	-
1 1/8-12	34186	-	5	-
1 1/4-12	34206	-	4	-
1 3/8-12	34226	-	4	-
1 1/2-12	34246	-	4	-

## Metric Coarse

SIZE/TPI	PART NUMBER	Insert Length		
		1x Dia. pc/kit	1.5x Dia. pc/kit	2x Dia. pc/kit
M3-.5	35036	12	12	12
M3.5-.6	35356	12	12	12
M4-.7	35046	6	6	6
M5-.8	35056	6	6	6
M6-1	35066	6	6	6
M7-1	35076	6	6	6
M8-1.25	35086	6	6	6
M9-1.25	35096	-	12	-
M10-1.5	35106	6	6	6
M11-1.5	35116	-	6	-
M12-1.75	35126	6	6	6
M14-2	35146	-	6	-
M16-2	35166	-	6	-
M18-2.5	35186	-	6	-
M20-2.5	35206	-	4	-